

**ENKOFLEX Horizontal Formwork** 



### **IMPORTANT:**

Any safety provisions as directed by the appropriate governing agencies must be observed when using our products.

The pictures in this brochure are snapshots of situations at different stages of assembly, and therefore are not complete images. For the purpose of safety, they should not be deemed as definitive.

All of the indications regarding safety and operations contained in this brochure, and the data on stress and loads should be respected. ULMA Construcción's Technical Department must be consulted anytime that field changes alter our equipment installation drawings.

Our equipment is designed to work with accessories and elements made by our company only. Combining such equipment with other systems is not only dangerous but also voids any or all our warrantees.

The company reserves the right to introduce any modifications deemed necessary for the technical development of the product.

### All rights reserved

Neither all nor part of this document may be reproduced or transmitted in any way by any electronic or mechanical procedure, including photocopy, magnetic recording or any other form of information storage or retrieval system without the written permission of **ULMA Construcción**.

# **ENKOFLEX Horizontal Formwork**

- 4 Objective
- 6 Product description
- 12 Assembly and disassembly
- 18 Technical solutions
- 21 Safety Elements
- 22 Applications
- 24 Receiving, storing and cleaning
- **26** Components and accessories
- 36 ULMA Construcción addresses
- 40 Our Products



Safety Note



Control Note



Warning Not

### **ENKOFLEX Horizontal Formwork**

# Objective

The objective of this document is to provide the reader with information on our ENKOFLEX horizontal formwork systems.

In the first part of the manual, we provide a product description, especially focused on the shuttering face and on the shoring systems used with this product.

Additionally, basic product assembly and disassembly are explained in this manual.

The Technical Solutions section expounds on system options offered as solutions for the different cases that may occur on the construction site.

Then, the manual explains how to assure the safe use of the system, and it expounds on the safety components used in the system.

The section on Receiving, Storing and Cleaning the system describes how to properly stack components for transporting or simply moving the parts used in the ENKOFLEX horizontal formwork.

Following that, there is a complete list of Components and Accessories, providing the names and drawings with dimensions.

For an in depth on the proper functionality, use and handling of the ENKOFLEX Horizontal Formwork system, it is recommended to read the ENKOFLEX User's Manual. Also, remember that you can contact the technical support personal in the Engineering Department of the ULMA branch office closest to the construction site. As always, we are here to serve you.









# Product description

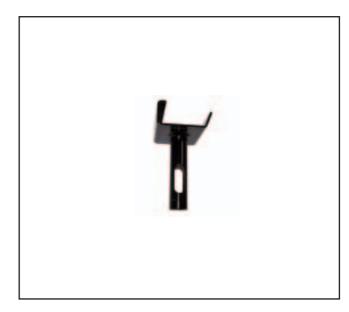
**ENKOFLEX** is a horizontal formwork system designed for any type of slab formwork, whether solid or lightened (except those with domes) as well as for drop beams or other elements.

As it is a formwork made up of independent beams, the system is highly versatile, enabling it to suitably adapt to irregular slabs.

It is also the ideal system for infillings and areas that are not covered with other formwork systems, such as the VR Tables or CC-4.

The main system components are the following:

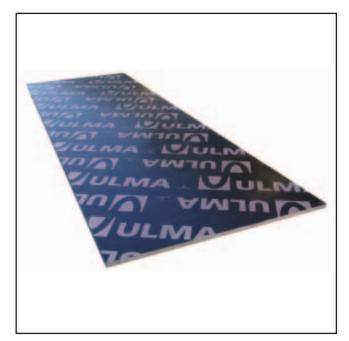




VM 20 Beams



VR Simple Head



VR Double Head

Board

### VM 20 Beams

This part is used to build the ENKOFLEX system's grid. VM 20 Beams can be used as main or secondary beams.

The timber Beams are in the shape of a double "T": 200 mm long by 80 mm wide. The two ends are protected by plastic pieces.

VM Beams are available in different lengths, so that the most appropriate length can be chosen for each case.

VM 20 Beam properties are shown below:

• Maximum admissible bending moment: 5.0 kNm

• Admissible shear force: 11 kN

• Stiffness (EI): 450 kNm<sup>2</sup>

# **VR Simple Head**

This is used to shore the VM 20 Main Beams in the ENKOFLEX system. The VR Simple Head can be mounted on all of the ULMA Construcción Props.

The Head's open profile facilitates its assembly and disassembly. It can be fixed to the EP Props using the pin and a Cotter Pin.

### **VR Double Head**

The Head socket incorporates Ø 18mm pre-tapped holes for inserting Pins. As with the VR Simple Head, it can be fixed to the EP Props using pin Ø16x100 and Cotter Pin 3.

### **Board**

Depending on the Board selected, the distance between the secondary beams and the deformation criteria, the maximum possible slab thickness is calculated.



Beto 18
1250x2500
ELU
L/500
L/300
1/250

Distance between supports (m)							
0.334	0.4	0.500	0.667				
1.38	0.99	0.66	0.41				
0.46	0.30	0.16	0.07				
0.79	0.51	0.29	0.14				
0.96	0.62	0.36	0.18				
7 Spans	6 Spans	5 Spans	4 Spans				

# Beto 21

1250x2500	
ELU	
L/500	
L/300	
L/250	

Distance between supports (m)						
0.357	0.416	0.500	0.625			
1.86	1.50	1.01	0.61			
0.80	0.53	0.31	0.15			
1.35	0.90	0.53	0.27			
1.63	1.08	0.65	0.33			
7 Spans	6 Spans	5 Spans	4 Spans			

# 3-Ply Sheet 21

2000x503
ELU
L/500
L/300
L/250

Distance between supports (m)							
0.334	0.4	0.500	0.667				
1.92	1.58	1.24	0.90				
1.42	0.85	0.43	0.16				
2.39	1.43	0.74	0.29				
2.86	1.72	0.89	0.35				
6 Spans	5 Spans	4 Spans	3 Spans				

# 3-Ply Sheet 27

2000x503	
ELU	
L/500	
L/300	
L/250	
2,230	

Distance between supports (m)							
0.334	0.4	0.500	0.667				
2.52	2.09	1.65	1.22				
2.76	1.68	0.89	0.35				
4.60	2.82	1.50	0.61				
5.55	3.40	1.80	0.74				
6 Spans	5 Spans	4 Spans	3 Spans				

Maximum slab thickness (m) according to ULS or SLS criteria.



# **Working Load Tables**

Once the slab thickness and the Board to be used are known (according to resistance, the span of the VM 20 Secondary Beams and the required concrete finish), this is checked on the use table, calculating the maximum distance between VM 20 Main Beams. Once the maximum distance between VM 20 Main Beams is known, the maximum distance between props is selected.

Depending on the height at the construction site, the appropriate prop must be selected to support the formwork loads.

	Distance between Distance Main Beams (m) between Props (m)													
Slab thickness (m)	Load (kN/m²) in accordance with DIN 4421	Distance between Secondary Beams (m)				Distance between Main Beams (m)								
ţ	Loae in ac D	0.334	0.4	0.500	0.667	1.00	1.50	1.75	2.00	2.25	2.50	2.75	3.00	3.50
0.10	4.00	4.73	4.46	4.14	3.76	3.16	2.58	2.39	2.24	2.17	2.00	1.91	1.83	1.57
0.12	4.50	4.51	4.25	3.95	3.58	2.98	2.43	2.25	2.11	1.99	1.89	1.78	1.63	1.40
0.14	5.00	4.33	4.08	3.78	3.44	2.83	2.31	2.14	2.00	1.89	1.76	1.60	1.47	1.26
0.16	5.50	4.17	3.93	3.65	3.30	2.70	2.20	2.0%	1.91	1.78	1.60	1.45	1.33	1.14
0.18	6.00	4.04	3.80	3.53	3.16	2.58	2.11	1.95	1.83	1.63	1.47	1.33	1.22	1.05
0.20	6.50	3.91	3.69	3.42	3.04	2.48	2,03	1.88	1.69	1.50	1.35	1.23	1.13	0.97
0.21	6.75	3.86	3.63	3.37	2.98	2.43	1.99	1.84	1.63	1.45	1.30	1.19	1.09	0.93
0.24	7.50	3.71	3.49	3.24	2.83	2.31	1.89	1.68	1.47	1.30	1.17	1.07	0.98	0.84
0.26	8.00	3.62	3.41	3.16	2.74	2.24	1.83	1.57	1.38	1.22	1.10	1.00	0.92	0.79
0.28	8.50	3.54	3.34	3.07	2.66	2.17	1.73	1.48	1.29	1.15	1.04	0.94	0.86	0.74
0.30	9 00	3.47	3.27	2.98	2.58	2.11	1.63	1.40	1.22	1.09	0.98	0.89	0.81	0.70
0.35	10.38	3.31	3.10	2.78	2.40	1.96	1.41	1.21	1.06	0.94	0.85	0.77	0.71	0.61
0.40	11.75	3.18	2.92	2.61	2.26	1.85	1.25	1.07	0.94	0.83	0.75	0.68	0.62	0.53
0.45	13.13	3.02	2.76	2.47	2.14	1.68	1.12	0.96	0.84	0.74	0.67	0.61	0.56	0.48
0.50	14.50	2.87	2.63	2.35	2.03	1.52	1.01	0.87	0.76	0.67	0.61	0.55	0.51	0.43

ENKOFLEX system use table for Beto Board.



Due to the load bearing limitations of the VM 20 Beam, the Prop must never be used to support loads greater than 20 kN.



SP Prop Working Loads (kN) Table								
	NORMA	L PROP	ST	STRONG PROP			SP-50	
Height (m)	1.75-3.10	2.10-3.50	2.10-3.65	2.35-4.00	3.65-5.25	2.50-4.00	3.90-5.00	
1.75	23.00							
1.80	23.00							
1.90	23.00							
2.00	23.00							
2.10	23.00	23.00	26.00					
2.20	21.71	22.57	26.00					
2.30	20.43	22.14	26.00					
2.35	19.79	21.93	26.00	22.50				
2.40	19.14	21.71	26.00	22.50				
2.50	17.64	20.50	26.00	22.50		28.00		
2.60	15.93	18.50	26.00	22.50		28.00		
2.70	14.21	16.50	26.00	22.50		28.00		
2.80	12.50	14.50	26.00	22.38		28.00		
2.90	11.17	13.33	24.83	22.25		28.00		
3.00	9.83	12.17	23.67	22.13		28.00		
3.10	8.50	11.00	22.50	22.00		28.00		
3.20		10.36	20.83	21.32		28.00		
3.30		9.72	19.31	20.64		27.00		
3.40		9.08	17.94	19.95		26.00		
3.50		8.44	16.56	19.27		25.00		
3.60			15.19	18.59		24.00		
3.65			14.50	18.25	15.00	23.25		
3.70				17.57	14.66	22.50		
3.80				16.21	13.97	21.00		
3.90				14.86	13.28	19.50	22.00	
4.00				13.50	12.59	18.00	22.00	
4.10					12.06		22.00	
4.20					11.67		22.00	
4.30					11.29		22.00	
4.40					10.90		22.00	
4.50					8.44		22.00	
4.60					8.16		22.00	
4.70					7.88		21.63	
4.80					7.60		21.25	
4.90					7.10		19.88	
5.00					6.60		18.50	
5.10					6.10			
5.20					5.60			
5.25					5.40			



Due to the load bearing limitations of the VM 20 Beam, the Prop must never be used to support loads greater than 20 kN.



This data applies to new Props that are plumbed and supporting a centered vertical load.

The following table shows the working loads obtained by calculation according to EN 1065, when EP Props are used with ENKOFLEX formwork.

	Working loads (kN) for EP Props with ENKOFLEX										
Height	C25	C+D30	C+D35	C+D40	C+D45	C+D50	C+E30	C+E40			
Inner tube					Up						
h (mm)	1.48-2.50 m	1.72-3.00 m	1.98-3.50 m	2.22-4.00 m	2.48-4.50 m	2.73-5.00 m	1.71-3.00 m	2.22-4.00 m			
5000						23.00					
4900						24.40					
4800						25.70					
4700						27.10					
4600						28.60					
4500					27.90	30.10					
4400					29.70	31.80					
4300					31.50	33.60					
4200					33.40	35.50					
4100					35.40	37.60					
4000				22.30	37.60	39.90		34.40			
3900				23.90	40.00	42.40		36.90			
3800				25.40	42.50	45.20		39.50			
3700				27.10	45.30	45.60		42.30			
3600				28.80	45.60	45.60		45.20			
3500			28.20	30.70	45.60	45.60		45.60			
3400			30.50	32.70	45.60	45.60		45.60			
3300			32.70	34.90	45.60	45.60		45.60			
3200			35.10	37.30	45.60	45.60		45.60			
3100			37.70	39.40	45.60	45.60		45.60			
3000		21.90	40.40	40.90	45.60	45.60	36.90	45.60			
2900		23.60	42.90	42.70	45.60	45.60	40.20	45.60			
2800		25.50	44.20	45.00	45.60	45.60	43.60	45.60			
2700		27.40	45.60	45.60	45.60		45.60	45.60			
2600		29.50	45.60	45.60	45.60		45.60	45.60			
2500	29.50	31.60	45.60	45.60	45.60		45.60	45.60			
2400	32.30	32.50	45.60	45.60			45.60	45.60			
2300	34.80	33.60	45.60	45.60			45.60	45.60			
2200	35.90	35.10	45.60				45.60				
2100	36.80	37.20	45.60				45.60				
2000	<b>3</b> 7.70	40.10	45.60				45.60				
1900	39.00	44.30					45.60				
1800	41.00	45.60					45.60				
1700	43.90										
1600	45.60										
1500	45.60										

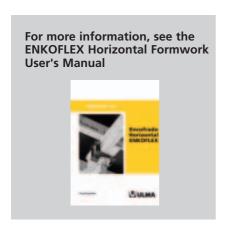


The use of EP Props with Rapid and Recub with the Inner Tube below is not allowed



# Assembly instructions

# **Basic assembly**

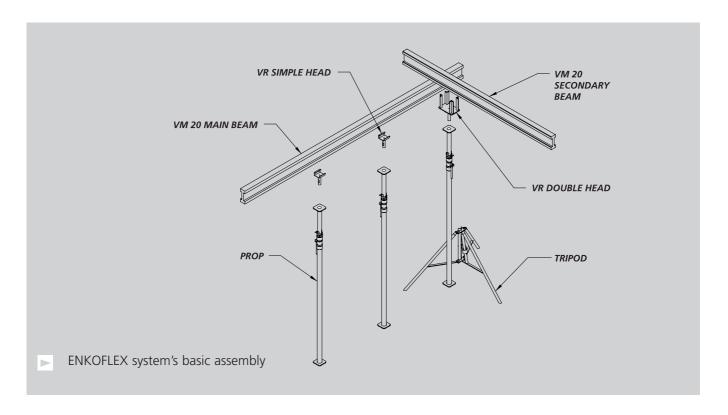




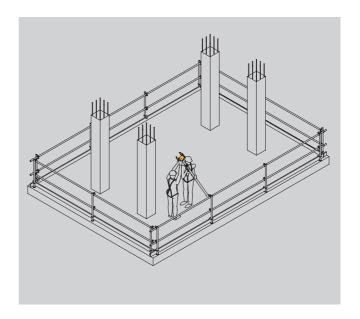
The ENKOFLEX system's basic assembly comprises VM 20 Beams forming two layers, supported by VR Two-Way U-Heads and VR Simple Heads. The board is supported by the VM 20 Secondary Beams.

The Two-Way U-Heads are assembled on both ends of each main beam, as well as where the VM 20 Main Beams overlap.

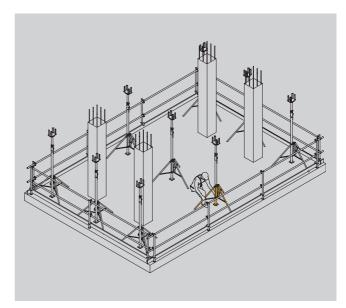
The Props with VR Two-Way U-Heads are assembled with Tripods to give the system stability.



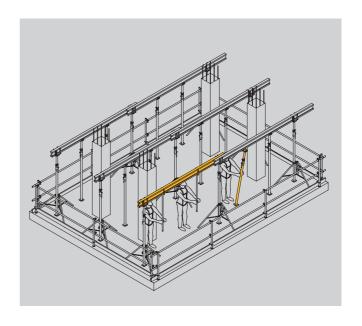
1 Insert the Head in the upper side of the Prop.

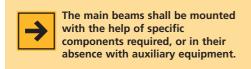


2 Lay out the main beams in accordance with the drawing. Place the props, stabilizing them with tripods and following the layout lines.



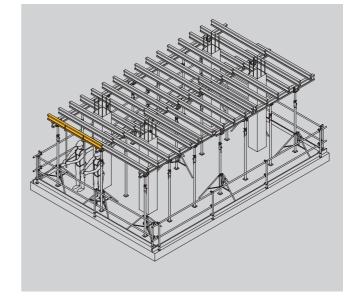
3 Place the main beams, shoring each one with two Props and Two-Way U-Heads on their ends. Use Tripods to stabilize them. Place the intermediate props with the Simple Head.







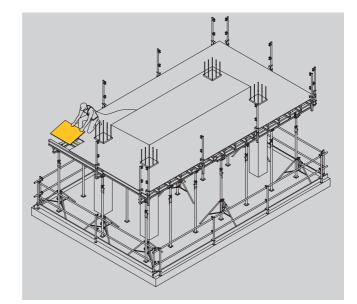
Place the secondary beams leaving the distance indicated in the assembly drawings.





When placing the secondary beams, use the same equipment used to place the main beams.

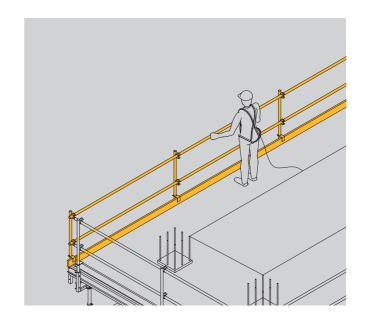
5 Install the Boards and secure it.





The operator must be tied off at all times using an anti-fall harness with securing shackle tied to the lifeline that is installed between the columns or using auxiliary safety measures.

**6** Close off the perimeter using Handrails and Toe boards.

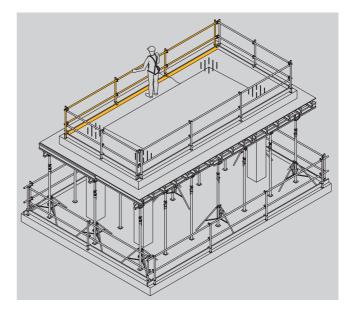


# Disassembly instructions

# **Basic Disassembly**

Once the concrete has cured to the necessary hardness, proceed to stripp the formwork.

1 Remove the perimeter protections and place them in the slab previously poured.



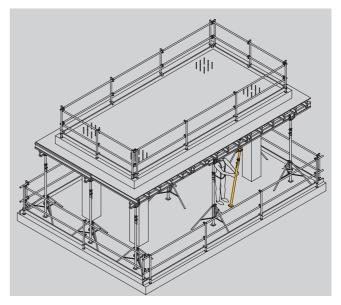
2 Remove all Intermediate Props with Simple Heads.



Study the stripping process in order to avoid overloading the Props.



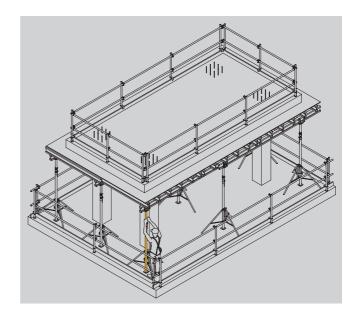
When removing the Props, it is not necessary to completely extract the Simple Head from the Prop. It is sufficient to loosen it and rotate it to the side.

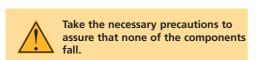




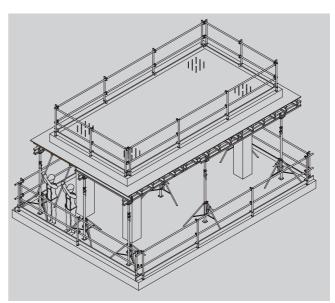


3 Loosen the remaining Props approximately 5 cm in order to drop the main beams.

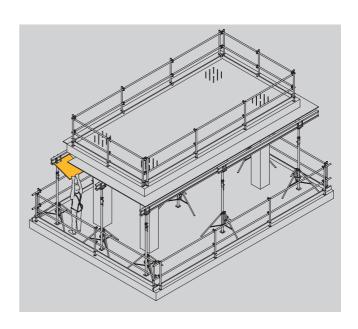




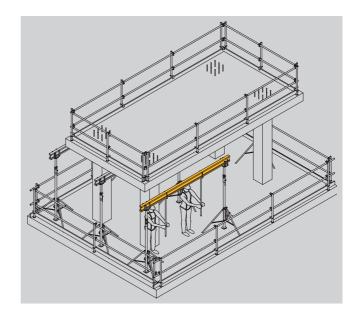
4 Turn the secondary beams on the main beams to remove them, leaving those that go on the panel joints.



**5** Remove the panels and the secondary beams that were shoring them.



6 Strip the rest of the formwork: Main Beams, Props, Double Heads and Tripods.



# **Removing Falsework**

The formwork should always be stripped from the center of the span working out. Likewise, in the case of cantilevers, the formwork should be stripped starting from the end of the cantilever and working in.

Depending on the execution deadlines, layout of the formwork, thickness of the slab and total height, when the concrete can support the stresses to which it is subjected the shoring will be removed, starting with the central Props and working out towards the columns.





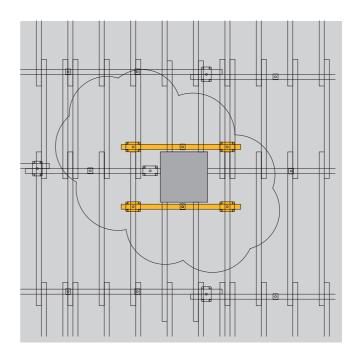
# Technical solutions

### Interference with Columns

Once the direction of the VM 20 Main Beams has been selected, the entire slab is covered with the ENKOFLEX system. It is highly probable that some columns interfere with the formwork standard layout in this situation. Some of the most common cases are shown below:

# MAIN BEAMS INTERFERE WITH A COLUMN

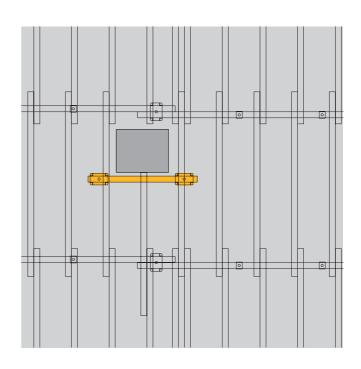
In this case, as shown in the image below, auxiliary beams are placed on both sides of the column, parallel to the main beams, enabling the secondary beam to rest on them. These auxiliary beams are supported using VR Two-Way U-Heads and Tripods.



Solution for column interference with main beams.

### **COLUMN BETWEEN MAIN BEAMS**

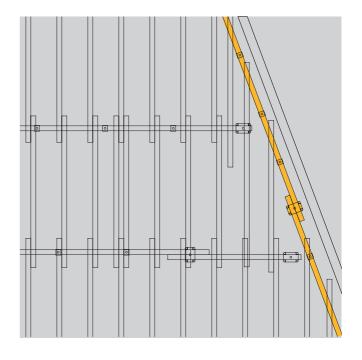
When interference with the secondary beams is inevitable, the procedure shall be the same as in the previous case.



Solution for column interference with secondary beams.

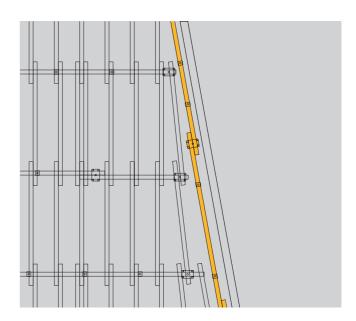
# Infilling

To make the ENKOFLEX infillings on inclined walls, the VM 20 Beam must be placed parallel to the wall, enabling the VM 20 secondary beams or the board infilling to be shored against the wall. In one case VM 20 Beam will be placed at the height of the main beams, while in the other, it will be placed at the height of the secondary beams.



ENKOFLEX infilling on inclined wall: secondary beams shored on the beam against the wall.

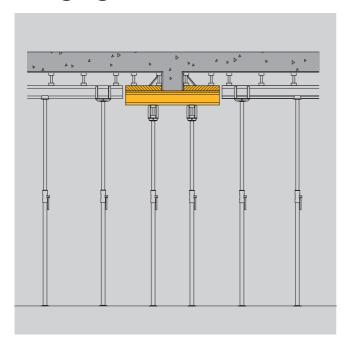
The solution depends on the angle formed between the main beam and the wall.



ENKOFLEX infilling on inclined wall: board shored on the beam against the wall.



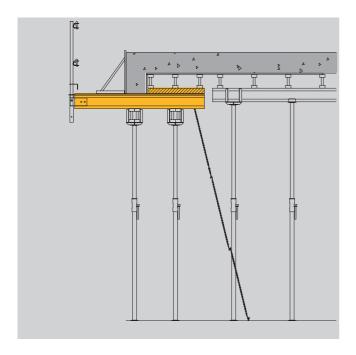
# **Hanging beams**



To provide a solution for hanging beams, the main beam is placed in the main direction of the hanging beams, and the secondary beams rest on these.

Hanging beam solutions with ENKOFLEX.

Special attention must be paid when the hanging beam is on the perimeter of the formwork, due to the risk of overturning the assembly. It is recommended to use a VR Chain.



Hanging beam on the perimeter of the slab with ENKOFLEX system.



It is recommended to use Tripods on the first Props.



If the infilling is placed from above, the operator should be tied off to a life line at all times.

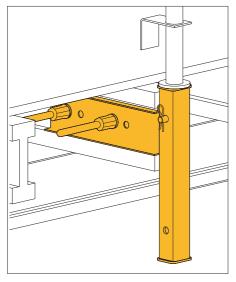


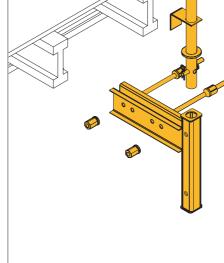
It is necessary to anchor the formwork that is installed around the border of the slab in order to assure it cannot turn over or loose stability due to the forces of the wind.

# Safety Elements

# **Handrail support**

The **Handrail Support** is tied to VM 20 Beams using two Short Pins 0.35 and Hexagonal Nuts 15. It can be assembled on the main beams and on the secondary beams.

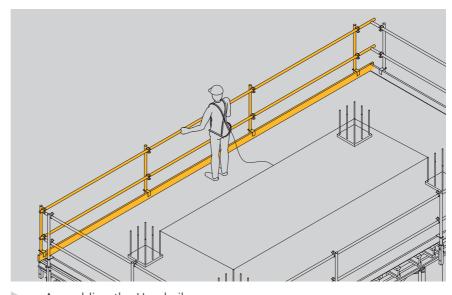




The Safety Handrail Post acts as a support for mounting the front and lateral handrails. It is fixed using a Pin Ø14 and the corresponding Cotter Pin 3. In the lower section it has a sliding L in which the toe board can be placed.

The Ledgers are fixed to the Safety Handrail Post using clamps with wedges, and they protect the formwork perimeter.

Assembling the Handrail Support.

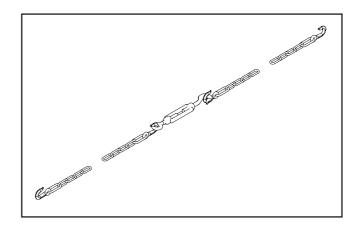


Assembling the Handrail.

# **Chain VR**

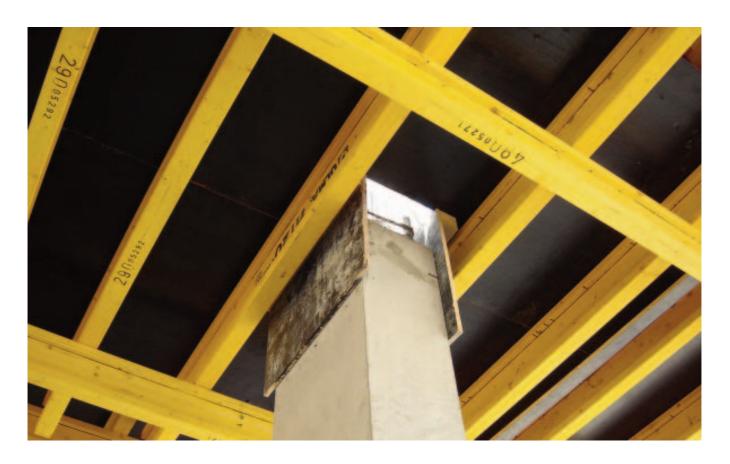
This part is used to tie the perimeter VM 20 Beams of the ENKOFLEX system (particularly those of the overhang) to the slab and thus prevent them from swinging outwards or lifting up in the event of a strong wind. It is made up of two metal chains (DIN 763) with two hooks on the ends of each chain. These chains are joined by turnbuckle M-12 eye and hook (DIN 1480).

The chain is tied to the slab by a ring or screw that will have been previously placed in the slab. The chain is 5.2 m long and has a working load of 2.5 kN.



# Applications

# Infilling on column





Fest City, Dubai

# Infilling on wall





Shopping Mall (Frankfurt)



# Receiving, storing and cleaning

### **RECEIVING MATERIAL ON SITE**

- Fence off, close off and mark off the work area, when necessary.
- Receive transport vehicles on site after obtaining the necessary permits when applicable.
- A priori, the storage zone will be established and duly marked.

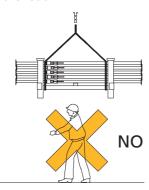
### **UNLOADING MATERIAL**

### Mechanical unload

- All the material will arrive grouped and strapped.
- The person in charge of receiving the material will revise the condition of the pallets or packages.
- The forklift route will be marked in order to avoid interferences with personnel.
- The forklift operator will store the materials following the operator instructions provided by the person in charge of storage.
- In no case shall the operator in charge of storage or receiving, loiter in the forklift travel route.

## Unload with crane

• The operator in charge of unloading shall not loiter underneath the load.



• The operator will wait until the load is practically on the ground before guiding it to the proper place.

### Manual unload

 Loads of greater than 25 kg will not be handled by a single person.





### **STORAGE**

EP Props are supplied on the corresponding pallet.

After they have been used at the construction site, the Props should be piled on said pallet, stacking them in both directions in order to balance the load. After they are stacked, they should be strapped down.

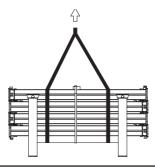
The Boards and Beams should be strapped. Other elements are supplied in bulk in boxes or pallets. System components should always be stored after they have been cleaned and after each time they have been put up. Boards should always be stacked off the ground, on leveled supports and under a covered roof.



Exposing to prolonged periods of sunlight or rain can damage the boards.

### LIFTING AND MOVING MATERIALS

The biggest components will be lifted or lowered with a hoist to the different floors (or levels) in packages that are strapped on both ends; the materials will be suspended from a set of slings strapped to the tower crane hook. All other elements will be moved in boxes.



### **CLEANING**

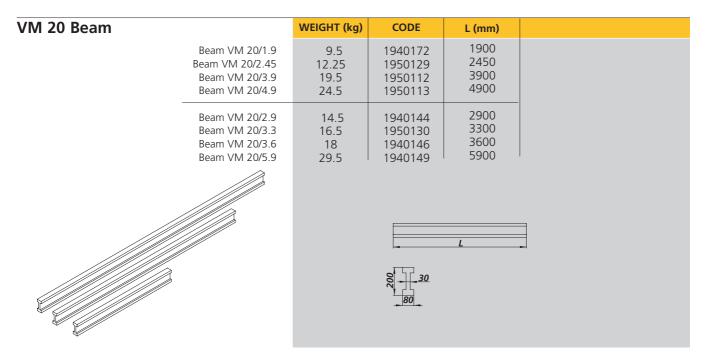
The formwork surfaces should be checked and cleaned before placing the materials that comprise the structure. Boards should be cleaned after each use with a brush and a release agent.



Do not use wire brushes that can damage the board surface.

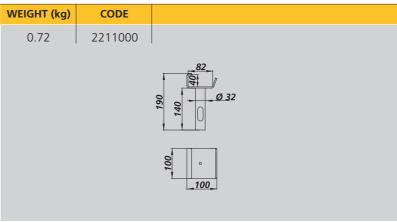
# Components and accessories

# **Basic Elements**

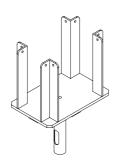


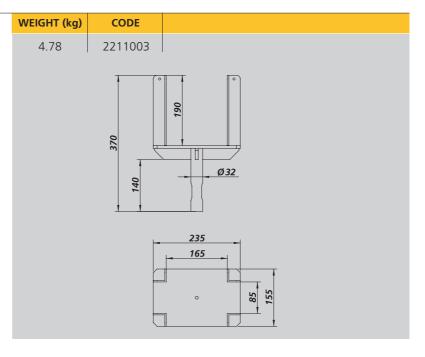
### **VR Simple Head**





### **VR Double Head**



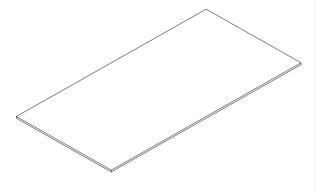


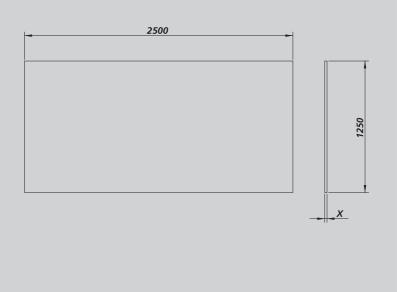
# Boards

### **Beto**

Board 1.25x2.5x0.021 Beto Board 1.25x2.5x0.018 Beto

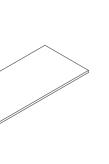
WEIGHT (kg)	CODE	X (mm)
40.7	1940166	21
34.9	1940198	18

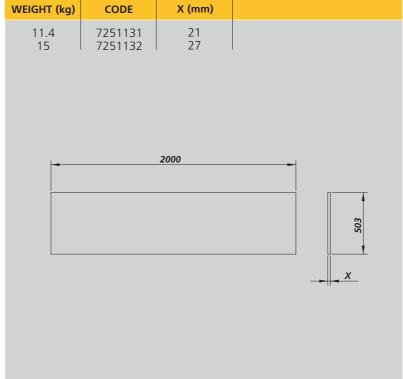




# 3-Ply Sheet

3-Ply Sheet 2000x503x21 3-Ply Sheet 2000x503x27

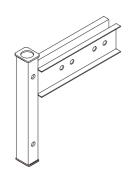


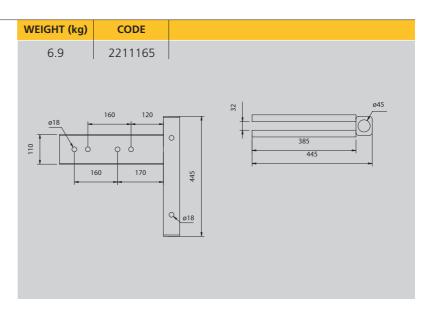




# **Safety Elements**

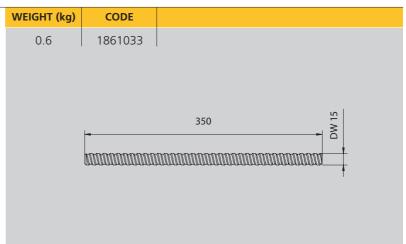
# **VM Handrail Support**





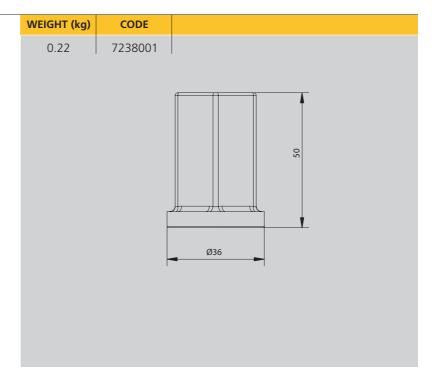
### **Short Pin 0.35**



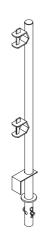


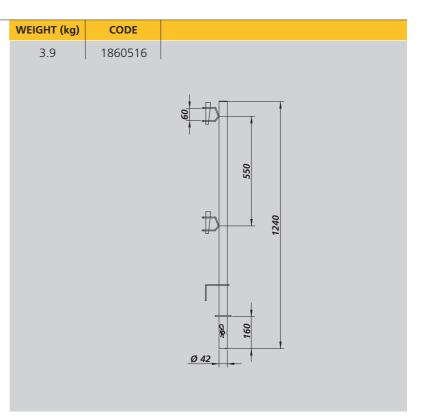
### **Hexagonal Nut 15**





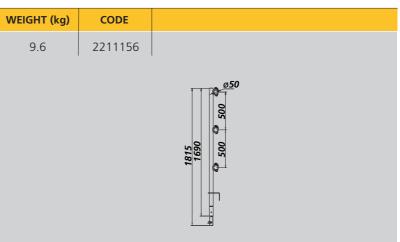
# Safety Handrail S-V





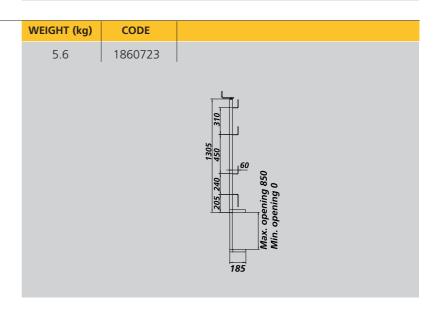
# Safety Handrail 1.50



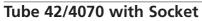


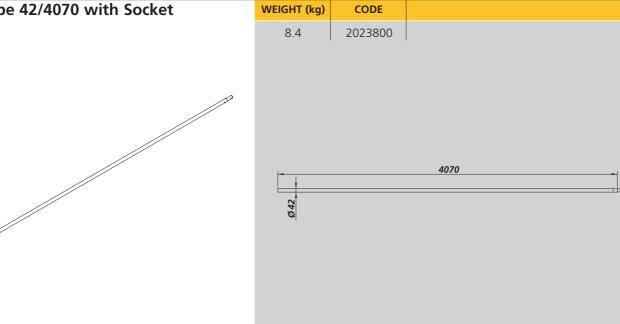
# **Clamp Safety Handrail**







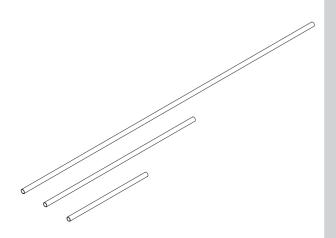




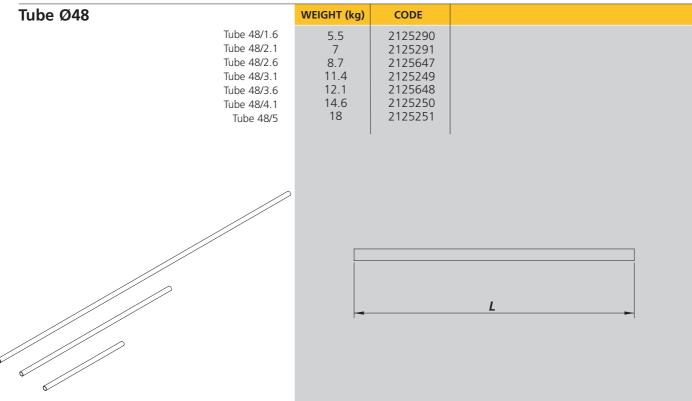


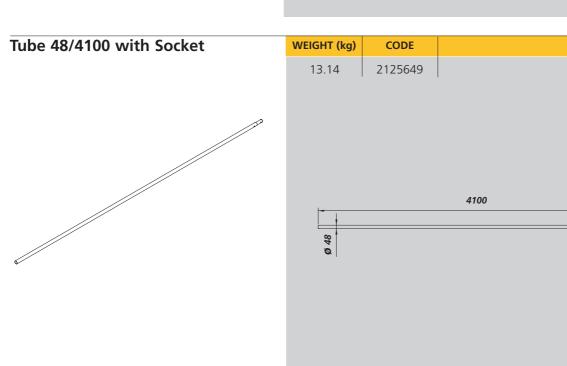
Tube 42/1.55 Tube 42/2.1 Tube 42/3.1 Tube 42/4.1 Tube 42/5

WEIGHT (kg)	CODE	L (mm)
3 4.1 6.4 8.4 12.2	2033700 2033800 2034000 2033600 2053000	1550 2100 3100 4100 5000

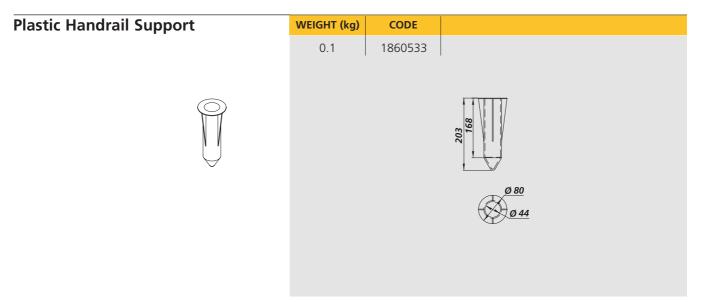


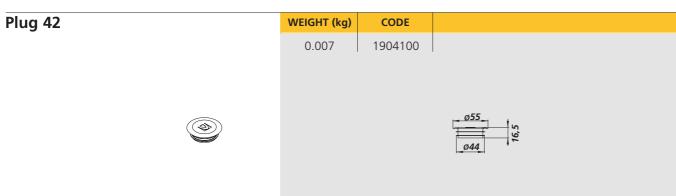






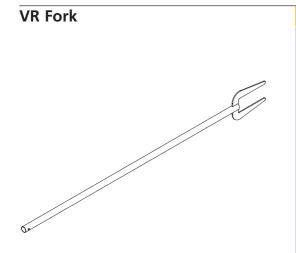


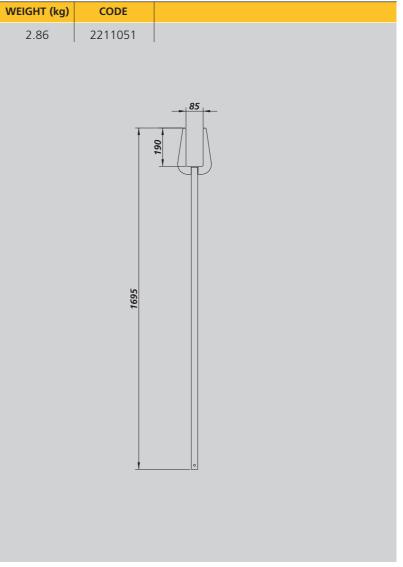






# **Other Components**



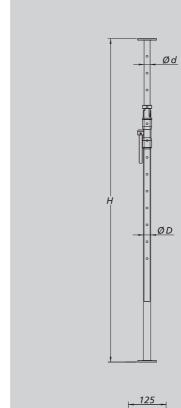




# **Shoring Elements**

### **SP Prop** CODE H (m) WEIGHT (kg) Ø d (mm) Ø D (mm) 2150000 1.75-3.1 Normal Prop 1.75/3.1 40 10 48 2.1-3.5 2.1-3.65 2150500 Normal Prop 2.1/3.5 10.6 40 48 Strong Prop 2.1/3.65 2154300 13.6 52 60 Strong Prop 2.35/4 2159333 2.35-4 52 15.1 60 Strong Prop 3.65/5.25 2154400 3.65-5.25 18.8 52 60 SP-40 Prop 2170400 2.5-4.00 54 16.3 66 SP-50 Prop 2170500 3.9-5.00 23.1 64 76





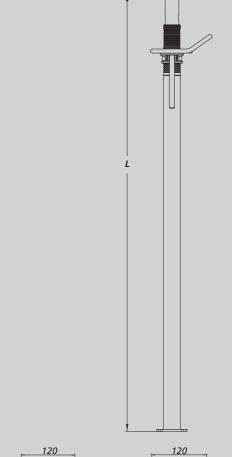


### **EP Prop**

EP Prop C25
EP Prop C+D30
EP Prop C+D40
EP Prop C+D45
EP Prop C+D50
EP Prop C+E30
EP Prop C+E40







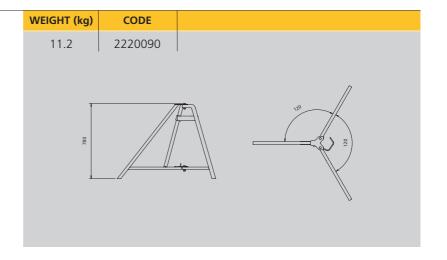






### **Universal Tripod**









### **ULMA Worldwide**

### **EUROPE**

### Germany ULMA Betonschalungen und Gerüste GmbH

Kronberger Str. 16 D-63110 RODGAU-DUDENHOFEN Phone: +49 6106 28677 0 Fax: +49 6106 28677 86

### **Noroeste Branch**

Stresemannallee 4c D-41460 NEUSS Phone: +49 2131 40201 0 Fax: +49 2131 40201 99

### **Sudoeste Branch**

Manfred - Wörner - Str. 115 D-73037 GÖPPINGEN Phone: +49 7161 50608 42 Fax: +49 7161 50608 43

### France ULMA, S.A.R.L.

27, rue Gustave Eiffel Z.I. de la Marinière 91070 BONDOUFLE Phone: + 33 1 69 11 54 50 Fax: + 33 1 69 11 54 54

### **IDF Échafaudages Branch**

22 Bis, rue Gustave Eiffel Z.l. de la Marinière 91070 BONDOUFLE Phone: + 33 1 69 11 63 30 Fax: + 33 1 69 11 63 31

### **IDF Construction Branch**

27, rue Gustave Eiffel Z.I. de la Marinière 91070 BONDOUFLE Phone: + 33 1 69 11 63 40 Fax: + 33 1 69 11 63 37

### **Eguilles Branch**

50, allée Meulière Z.I. – Route de Berre 13510 EGUILLES Phone: + 33 4 42 64 62 30 Fax: + 33 4 42 64 62 31

### Saint Herblain Branch

11, rue Fondeur Z.I. du Tisserand 44800 SAINT HERBLAIN Phone: + 33 2 51 80 48 04 Fax: + 33 2 51 80 48 05

### La Chapelle d'Armentières Branch

Rue André Ampère 59930 LA CHAPELLE D'ARMENTIÈRES Phone: + 33 3 20 07 11 86 Fax: + 33 3 20 07 11 68

### **Tarnos Branch**

Zone Industrielle

40, rue de l'Industrie Z.I. de Tarnos 40220 TARNOS Phone: + 33 5 59 64 44 45 Fax: + 33 5 59 64 44 84

### Italy ALPI, S.P.A.

Zona Industriale Est I-39035 MONGUELFO (BZ) Phone: + 39 0474 947 400 Fax: + 39 0474 947 499

# KazakhstanULMA Kazakhstan

01000 ASTANA 6/2, Tashenova St. 4th floor, offices 7,9 Phone/Fax: + 7 7172 58 05 19 Phone: + 7 7172 37 93 48

### Poland

**ULMA Construccion Polska S.A.** 03-115 WARSAW ul. Klasyków 10 Phone: + 48 22 506 70 00 Fax: + 48 22 814 31 31

### **Białystok Branch**

15-100 BIAŁYSTOK ul. 1. Armii Wojska Polskiego 9, lok. 203 Phone: + 48 85 676 73 00 Fax: + 48 85 675 06 53

### **Olsztyn Office**

10-467 OLSZTYN ul. Sprzętowa 3, lok. 18 Phone: + 48 89 537 73 10 Fax: + 48 89 532 04 95

### Gdańsk Branch

80-298 GDAŃSK ul. Budowlanych 27 Phone: +48 58 522 78 00 Fax: +48 58 667 02 04

### Szczecin Branch

70-676 SZCZECIN ul. Gerarda Merkatora 7 Phone: + 48 91 485 77 30 Fax: + 48 91 462 34 63





### **Katowice Branch**

40-203 KATOWICE al. Roździeńskiego 188b Phone: + 48 32 356 74 80 Fax.: + 48 32 353 33 90

### Kraków Branch

31-670 KRAKÓW ul. Powstańców 66 Phone: + 48 12 620 73 70 Fax: + 48 12 647 34 22

### **Lublin Branch**

20-327 LUBLIN ul. Wrońska 2 Phone: + 48 81 749 72 90 Fax.: + 48 81 744 04 90

### Łódź Branch

94-250 ŁÓDŹ ul. Żniwna 4/8 Phone: + 48 42 666 73 20 Fax.: + 48 42 650 03 25

### **Poznań Branch** 61-317 POZNAŃ

ul. Ostrowska 484 Phone: + 48 61 838 75 30 Fax: + 48 61 863 01 60

### **Bydgoszcz Branch**

85-831 BYDGOSZCZ ul. Toruńska 278 Phone: + 48 52 323 76 80 Fax: + 48 52 345 25 65

### Warszawa Branch

03-197 WARSAW ul. Laurowa 39 Phone: + 48 22 506 72 50 Fax: + 48 22 747 19 10

### Wrocław Branch

50-541 WROCŁAW ul. Armii Krajowej 53 Phone: + 48 71 391 76 30 Fax: + 48 71 367 30 90

### Nowa Sól Branch

67-100 NOWA SÓL ul. Kościuszki 29 Phone: + 48 68 376 77 60 Fax: + 48 68 387 02 21 wew. 357

### Portugal ULMA Portugal Lda

Zona Industrial - Rua A, s/n Vale de Figueira 2695 SÃO JOÃO DA TALHA - LISBON Phone: + 351 219 947 850

Phone: + 351 219 947 85 Fax: + 351 219 558 022

### **Oporto Branch**

Zona Industrial da Feiteira Rua das Casas Queimadas 717 Grijó 4415-439 VILA NOVA DE GAIA OPORTO Phone: +351 227 418 820 Fax+351 227 418 829

### Romania

### ULMA Cofraje s.r.l.

Sos Chitilei, 200 012405 - Sector 1 - BUCHAREST Phone: +40 31 425 13 22 / 23 Fax: +40 31 425 13 24

### Russia

### **ULMA Russia**

107005 MOSCOW 9/23, 2nd Baumanskaya St. Phone/Fax: + 7 495 777 94 73 Phone: + 7 495 777 94 72

### Ukraine

### ULMA Formwork Ukraine Ltd.

01013 KIEV 3, Derevoobrobna St. Phone: + 380 44 255 14 92 Fax: + 380 44 255 14 94





### **ULMA Worldwide**

### **AMERICA**

Argentina
 ULMA Andamios y
 Encofrados Argentina, S.A.
 Bernardo de Irigoyen 722 6A
 CP1072AAP CAPITAL FEDERAL
 Phone/Fax: + 541 14 3425132

### ULMA Brasil - Fôrmas e Escoramentos Ltda. Rua Dr. João Dias Ribeiro, 210

Jd. Sagrado Coração de Jesus Itapevi - SP CEP: 06693-810 Phone/Fax: + 55 11 3883 1300 Phone/Fax: + 55 11 4619 1300

### Río de Janeiro Branch

Rua Sargento Silva Nunes, 137 Ramos - RJ CEP: 21040-231 Phone/Fax: +55 21 2560 2757 Phone/Fax: +55 21 2560 5541

### Centro-Oeste Branch

Quadra 3, Lotes 680/700 Setor Industrial Leste Gama - Brasilia DF CEP: 72445-030 Phone/Fax: +55 61 3556 6226

### Sur Branch

Rua Dr. João Inácio, 195/199 Navegantes - Poa RS CEP:90230-180 Phone/Fax: +55 51 3337 1003

# Chile ULMA Chile - Andamios y Moldajes, S.A.

Vizcaya nº 325 - Pudahuel (Ruta 68, Camino Noviciado) SANTIAGO

Phone: + 56 2 5990530 Fax: + 56 2 5990535

### **Norte Branch**

General Borgoña 934 of. 70 ANTOFAGASTA Phone: +56 5 5246770 Fax: +56 5 5246960

### Sur Branch

O'Higgins 940 of. 904 CONCEPCIÓN Phone: +56 4 12522930 Fax: +56 4 12228321

### USA

### **ULMA Form Works, Inc.**

58 Fifth Avenue Hawthorne, NEW JERSEY 07506 Phone: + 1 973 636 2040

Fax: + 1 973 636 2045

### Arizona Branch

1530 West Houston Avenue Gilbert, ARIZONA 85233 Phone: + 1 480 304 4942 Fax: + 1 480 304 4948

### California Branch

130 McCormick Avenue Costa Mesa, CALIFORNIA 92626 Phone: + 1 714 655 2899 Fax: + 1 714 380 3835

### **Maryland Branch**

8235 Patuxent Range Road Jessup, MARYLAND 20794 Phone: + 1 443 296 9852 Fax: + 1 443 296 9860

### Mexico ULMA Cimbras y Andamios de México S.A. de C.V.

Vía Gustavo Baz Prada 2160 Acceso 5 54060 Col. La Loma TLALNEPANTLA (Estado de México) Phone: + 52 55 5361 6783 Fax: + 52 55 2628 3549

### Peru ULMA Encofrados Perú, S.A. Av. Argentina 2882

LIMA Phone: +51 1 613 6700 Fax: +51 1 613 6710

### **Norte Branch**

Ctra. Pomalca, km 2,7 Chiclayo- LAMBAYEQUE Phone: +51 7 460 8181 Fax: +51 7 460 8182

### **ASIA-AFRICA**

# P. R. China ULMA Formworks China R.O.

#1009 Fortunegate Mall 1701 West Beijing Road SHANGHAI, 200040 Phone: +86 21 62887070 Fax: +86 21 62885980

### UAE ULMA Formworks UAE L.L.C.

Plot No. 597- 547 Dubai investments Park P.O. Box. 282286 DUBAI Phone: + 971 4 3419970 Fax: + 971 4 3418850

# Singapore ULMA FORMWORK SINGAPORE PTE. LTD.

2 Senoko Way 758027 SINGAPORE Phone: + 65 6758 2338 Fax: + 65 6758 8523





### **ULMA** in Spain

### **ARAGÓN Branch**

Pol. Ind. El Pradillo II Aneto, 2 - Parcela 23 50690 PEDROLA (Zaragoza) Phone: 976 654645 Fax: 976 654635

### **ASTURIAS Branch**

Pol. Ind. de Roces, 5 Gustavo Eiffel, 46 33211 GIJÓN (Asturias) Phone: 98 5168038 Fax: 98 5167513

### **BALEARES** Branch

Pol. Ind. Son Noguera Cas Rossos, 12-14 07620 LLUCMAJOR (Illes Balears) Phone: 971 669850 Fax: 971 121512

### **BARCELONA Branch**

Pol. Ind. Sud - Est Pintor Velázquez, 7 y 9 08213 POLINYA (Barcelona) Phone: 93 7132727 Fax: 93 7133643

### CASTILLA - LEÓN Branch

Ctra. Burgos - Portugal, km 116 47270 CIGALES (Valladolid) Phone: 983 581009 Fax: 983 581021

### **DERIO Branch**

Iturritxualde, 3 48160 DERIO (Vizcaya) Phone: 94 4521425 Fax: 94 4522468

### **GALICIA Branch**

Pol. Ind. Espíritu Santo Rua Bell, 24-26 15650 CAMBRE (La Coruña) Phone: 981 649802 Fax: 981 649060

### **GRANADA Branch**

Camino Nuevo, s/n 18210 PELIGROS (Granada) Phone: 958 405028 Fax: 958 405328

### LAS PALMAS Branch

Pol. Ind. Las Majoreras Los Llanillos, 33 35259 INGENIO (Las Palmas) Phone: 928 789212 Fax: 928 789538

### **MADRID Branch**

Pol. Ind. Sur 28863 COBEÑA (Madrid) Phone: 91 6523199 Fax: 91 6528828

### MÁLAGA Branch

Pol. Ind. Villarrosa Carril de las Serrerías, 32 29004 MÁLAGA Phone: 952 176389 Fax: 952 231047 **VALENCIA Branch**Pol. Ind. Los Vientos

(Apdo. 96 Moncada)

Phone: 96 1399130 Fax: 96 1399096

46119 NÁQUERA (Valencia)

Gregal, 7

### **MURCIA Branch**

Pol. Ind. La Serreta Calí, s/n 30500 MOLINA DE SEGURA (Murcia)

Phone: 968 642679 Fax: 968 641276

### NORTE Branch

Pol. Ind. Goiain Av. San Blas, 1 01170 LEGUTIANO (Álava) Phone: 945 001100 Fax: 945 001111

### **SEVILLA Branch**

Pol. Ind. Fridex Autovía Sevilla - Málaga, km 4,2 41500 ALCALÁ DE GUADAIRA (Sevilla)

Phone: 95 5630044 Fax: 95 5630020

### **TENERIFE Branch**

Pol. Ind. Valle de Güimar Manzana XIII - Parcelas 21 y 22 38509 GÜIMAR (Tenerife) Phone: 922 505020 Fax: 922 501101



# Our Products

### **Vertical Formworks**



**ORMA Modular Formwork** A system for large works and high performance



Circular Sheet Formwork BIRA
Formwork system designed for circular wall configurations



ENKOFORM V-100 Bracing System Wall and Column Formwork with Steel Walers and Timber Beams



**LGR Column Formwork**Column formwork using light panels



**Formwork**Modular Formwork that is light and easy to handle by a single person

**COMAIN Hand-held** 



CLR Circular Column Formwork Circular column formwork, designed to solve the different column diameters easily



**NEVI Modular Formwork** Vertical handset and gang formwork system



**Formwork Climbing Systems**Climbing and self-climbing systems for any height

### **Horizontal Formworks**



**RAPID Reusable Formwork**Formwork that can be easily and quickly recovered from assembly



**VR Work Table**Horizontal formwork for any forging type



**RECUB Reusable Coffer Formwork**Speed and safety in assembly and removal



**ENKOFLEX Formwork**Horizontal formwork for wooden beams, easy to assemble and very versatile



**System**A multipurpose system, capable of resolving the diverse types of construction work

**ENKOFORM H-120 Bracing** 



Wood Panels for Formwork Panels that adhere to the highest of site demands



**CC-4 Horizontal Formwork** Aluminium horizontal formwork, light, fast setting and stripping



# Our Products

# **Props and Shoring**



**SP Prop**Special design for regulating and securing at heights, light and easy to handle



**G Shoring**Easy, effective system for shoring horizontal formworking



**EP Prop**The post shore that offers the best features for easy operation and fast stripping



**T-60 Shoring**Frame shoring, fast assembly and easy to use



**ALUPROP Aluminium Prop** Light and with high load capacity

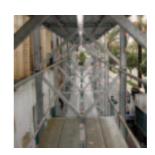


**OC Shoring**Post shoring, sturdy, safe and with great flexibility of deployment

# **Scaffoldings**



**DORPA Façade Scaffolding** High-performance modular system for covering façades



**BRIO-ST Façade Stabiliser** Combination of sturdiness, simplicity and safety



The Modular BRIO Versatile system capable of covering all possible configurations and applications











ULMA C y E, S. Coop.

Ps. Otadui, 3 - P.O. Box 13 20560 OÑATI (Guipúzcoa) SPAIN

Phone: + 34 943 034900 Fax: + 34 943 034920 Web: www.ulma-c.com